

★
T.O. 21M-HGM25A-6-1WC-1PE

ONE, SET
(141 CARDS)

HGM-25A
MISSILE WEAPON SYSTEM

PHASED INSPECTION AND
LUBRICATION WORK CARDS

LAUNCH COMPLEX

12-14

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INTRODUCTION

These inspection work cards implement the requirements of the Inspection Requirements Manual, and will be used as a guide in performing an inspection to insure that no item is overlooked. The total work card requirements are grouped into 36 phased inspections by the Work Organization and Flow (WOF) charts which must be performed in sequence. Phased inspections will be accomplished at frequency required to meet periodic requirements of fuel exercise and lox only combined systems exercise (CSE) indicated in the Inspection Requirements Manual. Individual work cards will be accomplished as indicated by phased inspections and will become overdue if not accomplished during the applicable phased inspection. The card size affords convenient handling by maintenance personnel while performing an inspection. Work assignment information is provided at the top of each card to permit establishment of a convenient filing system for the set of cards and to make it possible to readily select any particular card or group of cards in making work assignments to maintenance personnel. To afford more efficient maintenance planning and assignment of work, the requirements are arranged by work areas utilizing separate cards for requirements to be accomplished.

The WOF charts are provided as a guide for planning and controlling accomplishment of inspection/maintenance requirements in an orderly sequence. These charts indicate the most logical sequence for accomplishing each phased inspection during the recovery phase of a successful exercise. Resequencing may be accomplished if required by unscheduled maintenance. The circular figures represent the functions performed during a normal fuel exercise or lox CSE. The hexagon figures represent those work cards that can be performed in conjunction with the Combined Systems Exercise activities. The dash line(s) which connect the work card hexagon directly to circular CSE function(s) will be performed simultaneously with the CSE function(s). Those work cards which should be performed during a specified period of time are identified by solid lines extending from the hexagonal

INTRODUCTION

figure(s) to the solid lines which connect the circular figures. . These work cards are to be accomplished within the span of time indicated by points of intersection. Hexagonal figures may contain single or multiple work cards.

The inspection requirements on each work card are arranged to provide a logical sequence of performance of the requirements pertaining to the area or areas to which the card applies. Detailed instructions for use of these cards and the description and application of other forms and charts to be used in conjunction with these cards are contained in T.O. 00-20E1. The data on card-ii and on subsequent cards indicate the location, code, and title of work areas which are referred to in this set of cards.

Recommendations proposing changes to these work cards are encouraged and should be submitted on AFTO Form 22, Attn: DMM, Technical Data Branch, through appropriate command headquarters as per T.O. 00-5-1.

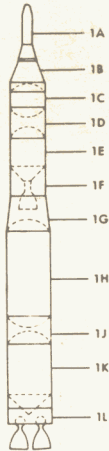
LIST OF TIME COMPLIANCE TECHNICAL ORDERS

This technical order includes all changes, additions, and deletions made necessary by issuance of the following time compliance technical orders:

TCTO Number	Date
31X7-1-529	25 January 1963
31X3-10-11-634	4 March 1964

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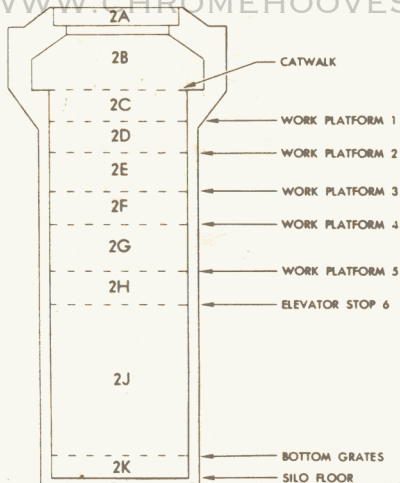
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MISSILE WORK AREAS

- 1A. RE-ENTRY VEHICLE
- 1B. STAGE II TRANSITION COMPARTMENT
- 1C. STAGE II FUEL TANK
- 1D. STAGE II BETWEEN TANKS COMPARTMENT
- 1E. STAGE II LOX TANK
- 1F. STAGE II ENGINE COMPARTMENT
- 1G. STAGE I TRANSITION COMPARTMENT
- 1H. STAGE I LOX TANK
- 1J. STAGE I BETWEEN TANKS COMPARTMENT
- 1K. STAGE I FUEL TANK
- 1L. STAGE I ENGINE COMPARTMENT

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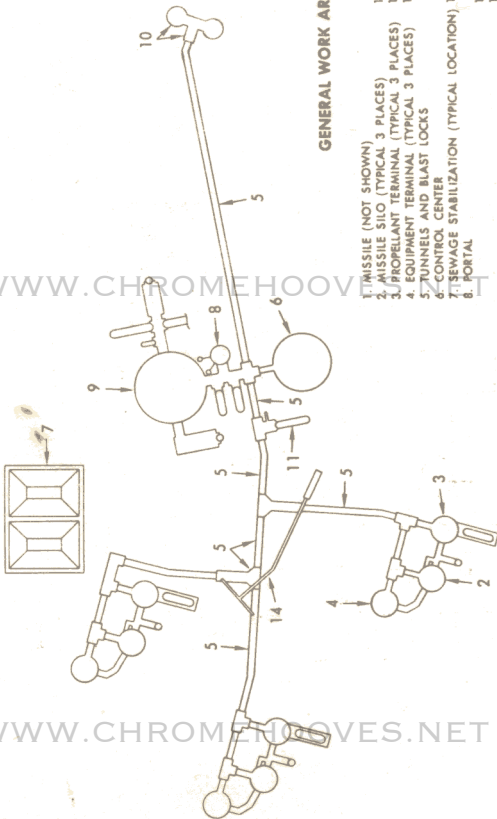
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MISSILE SILO WORK AREAS

- 2A. SILO MOUTH
- 2B. SILO MOUTH THRU CATWALK
- 2C. CATWALK THRU WORK PLATFORM 1
- 2D. WORK PLATFORM 1 THRU WORK PLATFORM 2
- 2E. WORK PLATFORM 2 THRU WORK PLATFORM 3
- 2F. WORK PLATFORM 3 THRU WORK PLATFORM 4
- 2G. WORK PLATFORM 4 THRU WORK PLATFORM 5
- 2H. WORK PLATFORM 5 THRU ELEVATOR STOP 6
- 2J. ELEVATOR STOP 6 THRU BOTTOM GRATES
(NOT INCLUDING LAUNCHER)
- 2K. BOTTOM GRATES THRU SILO FLOOR
- 2L. LAUNCHER PLATFORM (NOT SHOWN)
- 2M. UMBILICAL TOWER (NOT SHOWN)

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GENERAL WORK AREAS

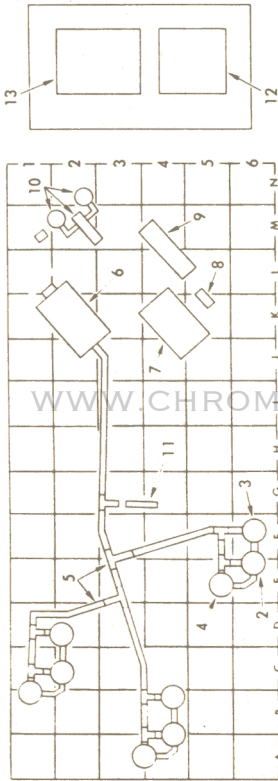
- 1. MISSILE (NOT SHOWN)
- 2. MISSILE SILO (TYPICAL 3 PLACES)
- 3. PROPELLANT TERMINAL (TYPICAL 3 PLACES)
- 4. EQUIPMENT TERMINAL (TYPICAL 3 PLACES)
- 5. TUNNELS AND BLAST LOCKS
- 6. CONTROL CENTER
- 7. SEWAGE STABILIZATION (TYPICAL LOCATION)
- 8. PORTAL
- 9. POWER HOUSE
- 10. ANTENNA TERMINAL
- 11. FUEL STORAGE AREA
- 12. MISSILE ASSEMBLY AND MAINTENANCE SHOPS (NOT SHOWN)
- 13. SURVEILLANCE AND INSPECTION BUILDING (NOT SHOWN)
- 14. LAUNCHER AREA AIR FILTRATION
- 15. SURFACE

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GENERAL WORK AREAS (VAFB)

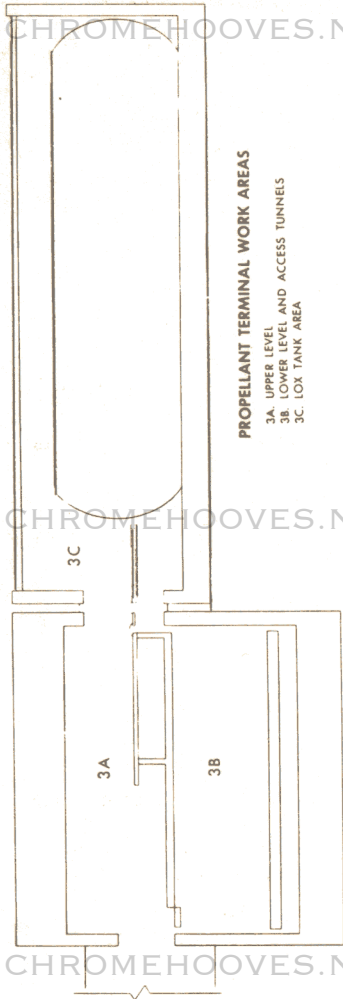
THE GRID WILL LOCATE ITEMS THAT ARE ON THE SURFACE BY USE OF THE ALPHA NUMERICAL CODE

- 1. MISSILE (NOT SHOWN)
- 2. MISSILE SILO
- 3. PROPELLANT TERMINAL
- 4. EQUIPMENT TERMINAL
- 5. TUNNELS AND BLAST LOCKS
- 6. CONTROL CENTER
- 7. SPRAY POND
- 8. PUMP HOUSE

- 9. POWER HOUSE
- 10. ANTENNA TERMINAL AND SILOS
- 11. FUEL STORAGE AREA
- 12. MISSILE ASSEMBLY BUILDING
- 13. SURVEILLANCE AND INSPECTION BUILDING

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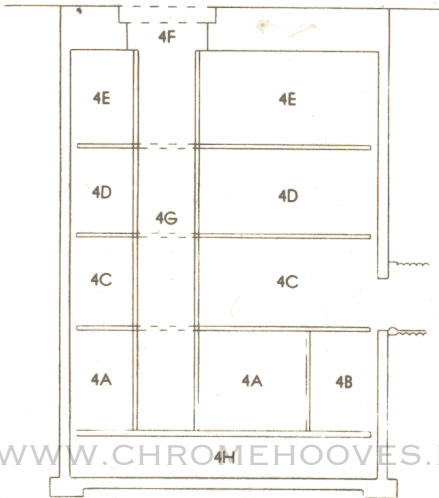
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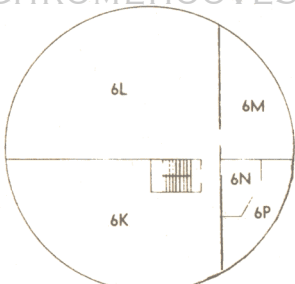
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EQUIPMENT TERMINAL WORK AREAS

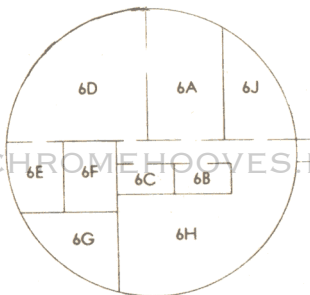
- 4A. HYDRAULIC SUPPLY ROOM
- 4B. ELECTRICAL ROOM LEVEL 1
- 4C. LEVEL II AND UTILITY TUNNEL
- 4D. LEVEL III
- 4E. LEVEL IV
- 4F. ACCESS
- 4G. ELEVATOR SHAFT
- 4H. SUMP AREA

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UPPER LEVEL

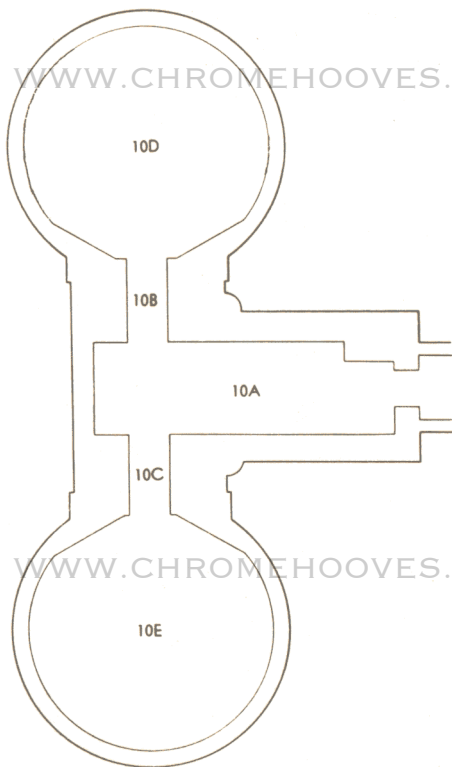


LOWER LEVEL

CONTROL CENTER WORK AREAS

- 6A. ELECTRICAL EQUIPMENT ROOM
- 6B. STAIRS TO UPPER LEVEL
- 6C. COMMUNICATIONS VAULT
- 6D. AIRMEN READY ROOM
- 6E. LATRINE
- 6F. DINING ROOM AND PANTRY
- 6G. OFFICERS READY ROOM
- 6H. READY MAINTENANCE ROOM
- 6J. MECHANICAL EQUIPMENT ROOM
- 6K. COMMUNICATIONS EQUIPMENT ROOM
- 6L. OPERATIONS ROOM
- 6M. LAUNCH COMPLEX OFFICE
- 6N. LATRINE
- 6P. JANITOR AREA

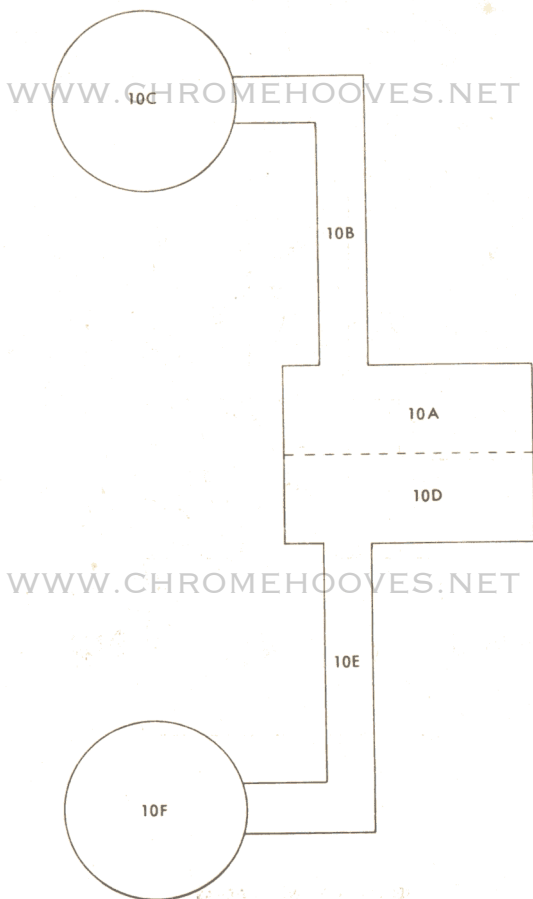
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ANTENNA TERMINAL WORK AREAS

- WWW.CHROMEHOOVES.NET
- 10A. ANTENNA ROOM
 - 10B. ACCESS TUNNEL A
 - 10C. ACCESS TUNNEL B
 - 10D. ANTENNA SILO A
 - 10E. ANTENNA SILO B

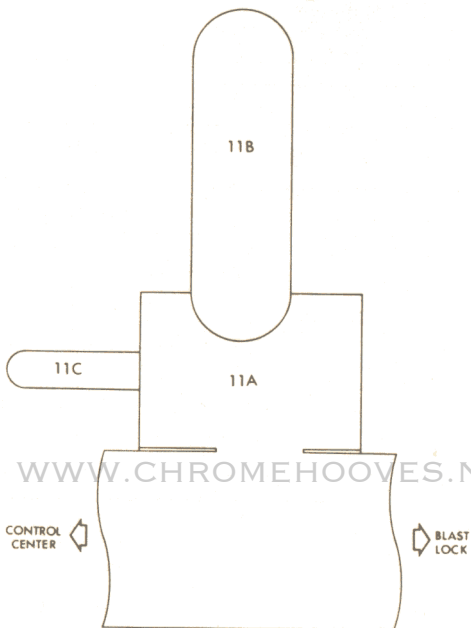
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ANTENNA TERMINAL AND SILO WORK AREAS (VAFB)

- 10A. ANTENNA TERMINAL (ANTENNA A EQUIPMENT)
- 10B. ACCESS TUNNEL A
- 10C. ANTENNA SILO A
- 10D. ANTENNA TERMINAL (ANTENNA B EQUIPMENT)
- 10E. ACCESS TUNNEL B
- 10F. ANTENNA SILO B

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FUEL STORAGE WORK AREAS

- 11A. ROOM
- 11B. FUEL STORAGE TANK
- 11C. NITROGEN STORAGE TANK

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